

CAUTION Danger to life!!! Important safety advice!!!



Please do not touch the back or bottom of the module. Even if the switch is turned off and removed, the module still contains a high electrical charge. Forced ventilation is necessary in any case.

Control elements and connections X-CPU-6



LEDs

| | | |
|-----|-------|-----------------------|
| RUN | GREEN | Operating status RUN |
| | RED | Operating status STOP |
| ERR | RED | Error |
| COM | GREEN | Communication |
| USR | GR/RD | User |

Switch

| | |
|------|-------------------------------|
| MRES | Fully delete |
| STOP | Cyclic program processing off |
| RUN | Cyclic program processing on |

Starting behaviour

1. Power on
2. After 10 seconds → **COM** green
3. After 25 seconds → **RUN** green or red

Fully deleted module

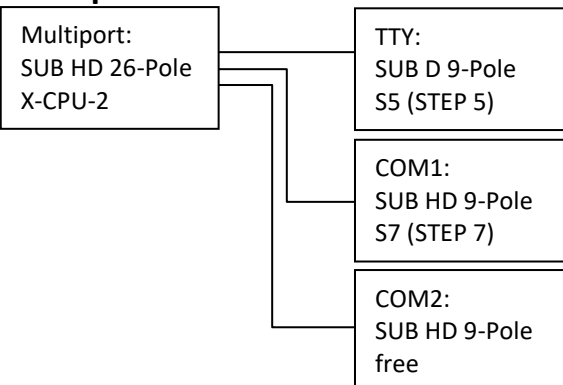
After 5 seconds of confirming the switch “**MRES**”, the module will be fully deleted.

Default IP-Addresses after fully delete

ETH1: 192.168.0.90; ETH2: 192.168.1.90

ETH3: 192.168.2.90; ETH4: 192.168.3.90

Multiportcable



Ethernet-Connection

At the ETH1...ETH4 a network connection for the respective internal CP may be established.

You can find all product information in our download area on our homepage www.abcit.eu